IPS
WELD-ON

MATERIAL SAFETY DATA SHEET

Date Revised: FEB 2008
Supersedes: OCT 2007

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SECTION I - IDENTIFICATION

MANUFACTURER'S NAME
IPS Corporation, Structural Adhesives
ADDRESS
600 Ellis Road, Durham, NC 27703

Transportation Emergencies:
CHEMTREC: (800) 424-9300
Medical Emergencies:
3 E COMPANY (24 Hour No.) (800) 451-8346
Business: (310) 898-3300

CHEMICAL NAME and FAMILY
Reactive Cement,
Mixture of Synthetic Resins and Methyl Methacrylate Monomer

TRADE NAME: WELD-ON SS 1100 Series
Weld-On SS 1105, Weld-On 1115 - Component A
FORMULA: Proprietary

SECTION II - HAZARDOUS INGREDIENTS

None of the ingredients below are listed as carcinogens by IARC, NTP or OSHA

	CAS#	WEIGHT %	ACGIH-TLV	ACGIH-STEL	OSHA-PEL	OSHA-STEL
Acrylic Synthetic Resin Blend	NON/HAZ		N/A		N/A	
Methyl Methacrylate Monomer	80-62-6	< 60.0*	100 PPM		100 PPM	
Maleic Acid	110-16-7	< 5.0	N/E		N/E	
Methacrylic Acid	79-41-4	< 9.0*	20 PPM-TWA		20 PPM (Skin)	
Organic Peroxide	80-15-9	<1.0*	50 PPM		50 PPM	

Under some circumstances, mutagenic changes have been observed with Methyl Methacrylate in animal studies. Precautions should be taken to avoid unnecessary exposure to this cement.

*Title III Section 313 Supplier Notification: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40CFR372. This information must be included in all MSDS's that are copied and distributed for this material.

BULK SHIPPING INFORMATION / CONTAINERS LARGER THAN ONE LITER

DOT Shipping Name:	Adhesive
DOT Hazard Class:	3
Identification Number:	UN 1133
Packaging Group:	II
Label Required:	Flammable Liquid

SHIPPING INFORMATION FOR CONTAINERS LESS THAN ONE LITER

DOT Shipping Name:	Consumer Commodity
DOT Hazard Class:	ORM-D

SPECIAL HAZARD DESIGNATIONS

	HMIS	NFPA	HAZARD RATING
HEALTH:	2	2	0 - MINIMAL
FLAMMABILITY:	3	3	1 - SLIGHT
REACTIVITY:	1	1	2 - MODERATE
PROTECTIVE			3 - SERIOUS
EQUIPMENT:	H		4 - SEVERE

H = Eye, Hand/Skin, Respiratory Protection and Impervious Apron

SECTION III - PHYSICAL DATA

APPEARANCE Off-White, paste	**ODOR** Distinct fragrant odor	**BOILING POINT (°F/°C)** 214°F (101°C) Based on Methyl Methacrylate Monomer
SPECIFIC GRAVITY @ 73°F ± 3.6° (20°C ± 2°) Typical 0.96 ± 0.040	**VAPOR PRESSURE (mm Hg.)** 29 mm Hg. @ 68°F (20°C) based on Methyl Methacrylate Monomer	**PERCENT VOLATILE BY VOLUME (%)** < 70 %
VAPOR DENSITY (Air = 1) 3.46 based on Monomer	**EVAPORATION RATE (BUAC = 1)** Approx. 3	**SOLUBILITY IN WATER** Based on Monomer 1.6

VOC STATEMENT: Maximum VOC 75 grams/liter (when mixed with Component "B"). Reactive Adhesive. Meets SCAQMD Rule 1168 requirements for Plastic Cement Welding.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT	FLAMMABLE LIMITS	LEL	UEL
51°F (11°C) T.C.C.	(PERCENT BY VOLUME)	2.1	12.5

FIRE EXTINGUISHING MEDIA

Ansul "Purple K" potassium bicarbonate dry chemical, any appropriately sized ABC dry chemical, carbon dioxide or foam extinguisher can be used for small fires. Use of a water fog by trained personnel can extinguish small/large fires.

SPECIAL FIRE FIGHTING PROCEDURES

Evacuate enclosed areas. Stay upwind. Full protective equipment, including self-contained breathing apparatus, is recommended. Fight fires from a safe distance or protected area. Use of a water fog by trained personnel can extinguish small/large fires and avoid water flow or water streams/spray distributing burning material or contaminated water over a large area or into sewers or storm drains. Use water spray to cool containers, to flush spills from source of ignition and to disperse vapors.

UNUSUAL FIRE AND EXPLOSION HAZARDS

Sealed containers exposed to elevated temperatures may rupture explosively due to polymerization. Vapors are heavier than air and may travel to source(s) of ignition at or near ground or lower level(s) and flash back. Susceptible to spontaneous heating. Considered a fire hazard because of low flash point.

200-c

SECTION V - HEALTH HAZARD DATA

PRIMARY ROUTES OF ENTRY: X Inhalation X Skin Contact _____ Eye Contact _____ Ingestion

EFFECT OF OVEREXPOSURE

ACUTE:

Inhalation: Exposure may result in nausea, drowsiness, dizziness, headache and other CNS effects. Can cause irritation of eyes and nasal passages.

Skin Contact: Skin irritant. Potential skin sensitizer. Repeated or prolonged contact may result in skin irritation, contact dermatitis, rash, itching, swelling.

Eye Contact: Direct exposure may result in irritation with corneal or conjuctival inflammation.

Ingestion: Moderately toxic. Do not induce vomiting and obtain prompt medical attention.

CHRONIC:

Inhalation: Toxicity described in animals exposed by inhalation include inflammation of the nasal cavity and changes in nasal sensory cells and slight decrease in body weight.

Ingestion: Toxicity described in animals exposed by ingestion include decreased body weight and increased relative kidney weight at high dose levels.

REPRODUCTIVE EFFECTS	TERATOGENICITY	MUTAGENICITY	EMBRYOTOXICITY	SENSITIZATION TO PRODUCT	SYNERGISTIC PRODUCTS
N. AP.	N. AP.	POSS	N. AP.	N. AP.	N. AV.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: This material may aggravate an existing dermatitis. Individuals with pre-existing diseases of the lungs, liver or kidney may have increased susceptibility to the toxicity of excessive exposures.

EMERGENCY AND FIRST AID PROCEDURES

Inhalation: Remove patient to fresh air and if breathing stopped, give artificial respiration. If breathing is difficult, give oxygen. Contact physician immediately.

Eye Contact: Immediately flush eyes with water for 15 minutes and contact a physician.

Skin Contact: Wash skin with soap and water for at least 15 minutes. If irritation develops, get medical attention.

Ingestion: Give 1 or 2 glasses of water or milk. Do not induce vomiting. Call physician or poison control center immediately.

SECTION VI - REACTIVITY

STABILITY			CONDITIONS TO AVOID: Exposure to fire, heat, sparks, open flame and other sources of ignition, direct sunlight or contact with oxidizing materials.
	UNSTABLE		
	STABLE	X	

INCOMPATIBILITY
(MATERIALS TO AVOID) Reducing and oxidizing agents.

ACTIVE OXYGEN CONTENT (Component "A") < 1% Not considered an EPA hazardous Waste, Number D003, Reactive Waste

HAZARDOUS DECOMPOSITION PRODUCTS
This product gives out carbon monoxide (CO), carbon dioxide (CO^2) and smoke upon combustion. Generates heat when mixed with oxidizing materials.

HAZARDOUS POLYMERIZATION			CONDITIONS TO AVOID
	MAY OCCUR	X	Keep away from heat Above 130°F (55°C), sparks, open flame and other sources of ignition. Do not store above 100°F (38°C)
	WILL NOT OCCUR		

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
Eliminate all ignition sources. Avoid exposure of personnel to toxic concentration of vapor and guard against accidental fire and explosion. Contain liquid with sand, earth nonflammable absorbent material sweep and scoop up using non-sparking tools and transfer into steel drums for recovery or disposal. Prevent liquid from entering drains

WASTE DISPOSAL METHOD
Follow local, State and Federal regulations. Material should not be allowed to drain into domestic sewer or storm drains. Consult authorities or disposal expert.

SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)
Atmospheric levels should be maintained below established exposure limits contained in Section II. For emergency conditions, use an approved positive pressure self-contained breathing apparatus.

VENTILATION
Use only with adequate ventilation. Avoid use in close quarters or confined spaces. Open doors and/or windows to ensure airflow in volume and pattern to keep airborne contaminants below applicable exposure limits found in Section II. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone. Use on explosion-proof ventilation equipment.

PROTECTIVE GLOVES	EYE PROTECTION
PVA or rubber coated gloves	Splashproof chemical goggles

OTHER PROTECTIVE EQUIPMENT AND HYGIENIC PRACTICES
Good industrial hygiene practices and impervious apron and a source of running water to flush or wash the eyes and skin in case of contact.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING
Store in a cool dark place below 70°F (21°C). Keep away from all sources of heat, sparks, open flame and other sources of ignition. Close container after each use. Ground containers when pouring. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Train employees on all spec handling procedures before they work with this product.

OTHER PRECAUTIONS
Follow all precautionary information given on container label, product bulletins and our solvent cementing literature. All material handling equipment should be electrically grounded.

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SECTION I

MANUFACTURER'S NAME
IPS Corporation
ADDRESS
17109 S. Main St., P.O. Box 379, Gardena, CA. 90248

Transportation Emergencies:
CHEMTREC: (800) 424-9300
Medical Emergencies:
3 E COMPANY (24 Hour No.) (800) 451-8346
Business: (310) 898-3300

CHEMICAL NAME and FAMILY
Acrylic Reactive Adhesive Activator

TRADE NAME: WELD-ON SS 1100 Series
WELD-ON SS 1105 & SS 1115 Component B (Activator)
FORMULA: Proprietary

SECTION II - HAZARDOUS INGREDIENTS

None of the ingredients below are listed as carcinogens by IARC, NTP or OSHA	CAS#	WEIGHT %	ACGIH-TLV	ACGIH-STEL	OSHA-PEL	OSHA-STEL
Acrylic Synthetic Resins						
Methyl Methacrylate Monomer	80-62-6	< 64.0*	100 PPM		100 PPM	
Catalyst/Initiators	NON-HAZ					

*Title III Section 313 Supplier Notification: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40CFR372. This information must be included in all MSDS's that are copied and distributed for this material.

BULK SHIPPING INFORMATION / CONTAINERS LARGER THAN ONE LITER

DOT Shipping Name:	Adhesive
DOT Hazard Class:	3
Identification Number:	UN 1133
Packaging Group:	III
Label Required:	Flammable Liquid

SHIPPING INFORMATION FOR CONTAINERS LESS THAN ONE LITER

DOT Shipping Name:	Consumer Commodity
DOT Hazard Class:	ORM-D

SPECIAL HAZARD DESIGNATIONS

	HMIS	NFPA	HAZARD RATING
HEALTH:	2	2	0 - MINIMAL
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PROTECTIVE			3 - SERIOUS
EQUIPMENT:	H		4 - SEVERE

H = Eye, Hand/Skin, Respiratory Protection and Impervious Apron

SECTION III - PHYSICAL DATA

APPEARANCE	ODOR	BOILING POINT (℉/℃)
Black or off-white, viscous liquid	Distinct fragrant odor	214℉ (101℃) Based on Methyl Methacrylate Monomer
SPECIFIC GRAVITY @ 73℉ ± 3.6° (23℃ ± 2°)	**VAPOR PRESSURE (mm Hg.)**	**PERCENT VOLATILE BY VOLUME (%)**
Typical 0.96 ± 0.040	29 mm Hg. @ 68℉ (20℃) based on Methyl Methacrylate Monomer	<64 %
VAPOR DENSITY (Air = 1)	**EVAPORATION RATE (BUAC = 1)**	**SOLUBILITY IN WATER**
3.46	Approx. 3	Based on Monomer 1.6

VOC STATEMENT: Maximum VOC 75 grams/liter (when components mixed). Reactive Adhesive. Meets SCAQMD Rule 1168.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT	FLAMMABLE LIMITS (Percent by Volume)	LEL	UEL
51℉ (11℃) C.O.C		0.47	-

FIRE EXTINGUISHING MEDIA

Ansul "Purple K" potassium bicarbonate dry chemical, any appropriately sized ABC dry chemical, carbon dioxide, or foam extinguisher can be used for small fires. Use of of a water fog by trained personnel can extinguish small/large fires and avoid water flow or water streams distributing burning material or contaminated water over a large area or into sewers or storm drains.

SPECIAL FIRE FIGHTING PROCEDURES

Full protective equipment, including self-contained breathing apparatus, is recommended. Cool containers of material exposed to heat with cold water spray.
Use of a water fog by trained personnel can avoid large amounts of water or water streams distributing the burning material over a large area, into sewers or storm drains. Fight fires from a safe distance or protected area.

UNUSUAL FIRE AND EXPLOSION HAZARDS

Sealed containers exposed to elevated temperatures may rupture explosively due to polymerization. Vapors are heavier than air and may travel to source(s) of ignition at or near ground or lower level(s). Susceptible to spontaneous heating. Considered a mild fire hazard because of low flash point. Peroxides and decomposition products are flammable and can ignite with explosive force if confined.

200b

SECTION V - HEALTH HAZARD DATA

PRIMARY ROUTES OF ENTRY: X Inhalation X Skin Contact ____ Eye Contact ____ Ingestion

EFFECT OF OVEREXPOSURE

ACUTE:

Inhalation: Exposure may result in nausea, drowsiness, dizziness, headache and other CNS effects. Can cause irritation of eyes and nasal passages.

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MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: This material may aggravate an existing dermatitis. Individuals with pre-existing diseases of the lungs, liver or kidney may have increased susceptibility to the toxicity of excessive exposures.

EMERGENCY AND FIRST AID PROCEDURES

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Skin Contact: Wash skin with soap and water for at least 15 minutes. If irritation develops, get medical attention.

Ingestion: Give 1 or 2 glasses of water or milk. Do not induce vomiting. Call physician or poison control center immediately.

SECTION VI - REACTIVITY

STABILITY		
	UNSTABLE	
	STABLE	X

CONDITIONS TO AVOID: Exposure to fire, heat, sparks, open flame and other sources of ignition, direct sunlight or contact with oxidizing materials.

INCOMPATIBILITY (MATERIALS TO AVOID) Reducing and oxidizing agents.

ACTIVE OXYGEN CONTENT (Component "A") < 1% Not considered an EPA hazardous Waste, Number D003, Reactive Waste

HAZARDOUS DECOMPOSITION PRODUCTS

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HAZARDOUS POLYMERIZATION		
	MAY OCCUR	X
	WILL NOT OCCUR	

CONDITIONS TO AVOID

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PROTECTIVE GLOVES

PVA or rubber coated gloves

EYE PROTECTION

Splashproof chemical goggles

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